

Date: Thursday, 21/08/2008 5:13:10 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: D-PAD BACK PLATE
Job Number	: 41566		
Estimate Number	: 13390		
P.O. Number	:	Part Number	: PB6743001185
This Issue	: 21/08/2008 S.O. No. :	Drawing Number	: B67-43001 P.25
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40034	Material	:
Written By	:	Due Date	: 18/09/2008 Qty: 60 Um: Each
Checked & Approved By	: <u>JLD 08.8.22</u>		
Comment	: est rev A new issue 08.06.19 EC verified: DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S063	6061-T6 .063 Sheet
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Comment: Qty.: 0.0546 sf(s)/Unit Total: 3.2760 sf(s)

6061-T6 .063 Sheet

batch:- 108279 B 8-8-29

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1B 8-8-29

2-Deburr if necessary

78
D 08/08/09 78 dm

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 8-8-29

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5 08/08/08 78 located

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 130

AS 08/09/10 78

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:13:11 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D-PAD BACK PLATE

Job Number: 41566

Part Number: PB6743001185

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

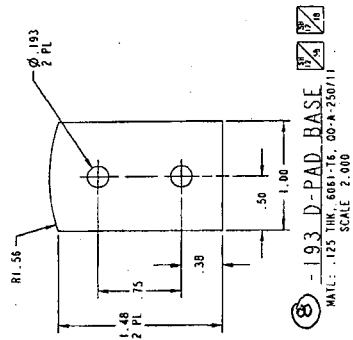
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

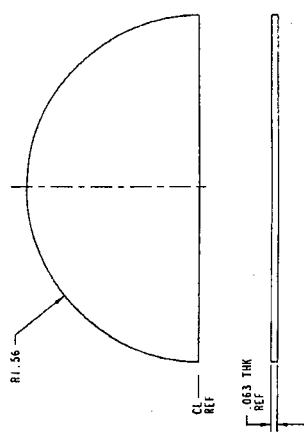
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

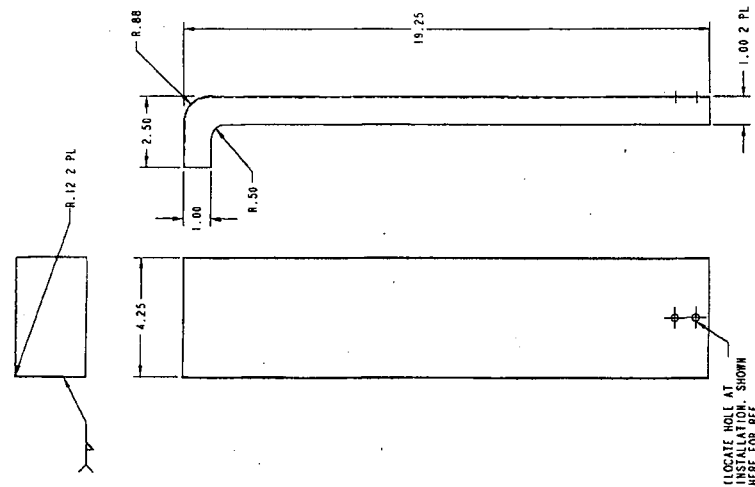
RELEASED



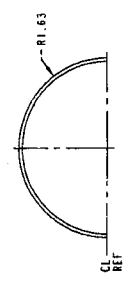
⑧ -193 D-PAD BASE MATL: .125 THK, 6061-T6, 00-A-250/11 SCALE 2.000



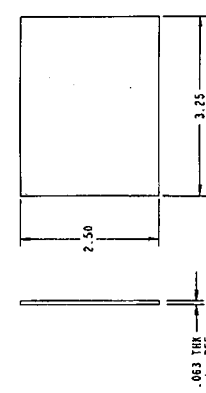
⑧ -339 D-PAD TOP MATL: .063 THK, 6061-T6, 00-A-250/11 SCALE 2.000



⑧ -69 90 DEGREE COVER PLATE MATL: .032 THK, 6061-T6, 00-A-250/11 SCALE 0.500



⑥ -189 D-PAD FACE MATL: .063 THK, 6061-T6, 00-A-250/11 SCALE 1.000



⑥ -185 D-PAD BACK PLATE MATL: .063 THK, 6061-T6, 00-A-250/11 SCALE 1.000

PREMIER AVIATION, INC.
1000 AVIATION PARKWAY, SUITE 100, THUNDERBOLT, AL 36089
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REV: 1
DATE: 75-0-45

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WITHOUT NOTICE
WORK ORDER
NO. 415060

PB 6743001-185

X	First Article	Prototype
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Measured by:	B	Audited by:		Prototype Approval:	
Date:	8-8-21	Date:	08/08/21	Date:	8/8

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	